

SPECIAL PACKAGING INSTRUCTION

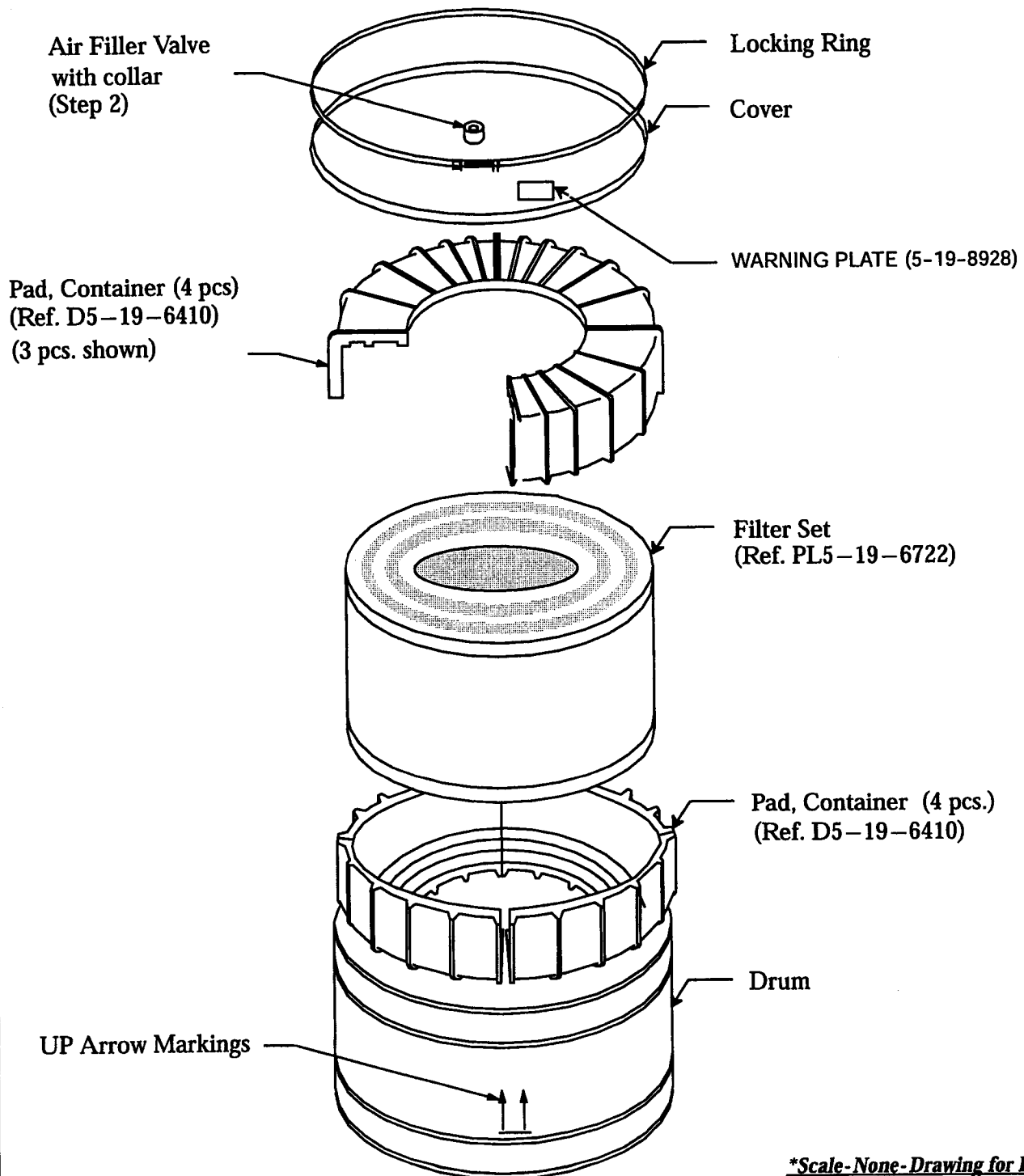
NATIONAL STOCK NUMBER
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NOMENCLATURE
FILTER SET, GAS-PARTICULATE: NBC, 200 CFM

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PRIMARY LEVEL A CONFIGURATION ASSEMBLY



**Scale-None-Drawing for Reference Only*

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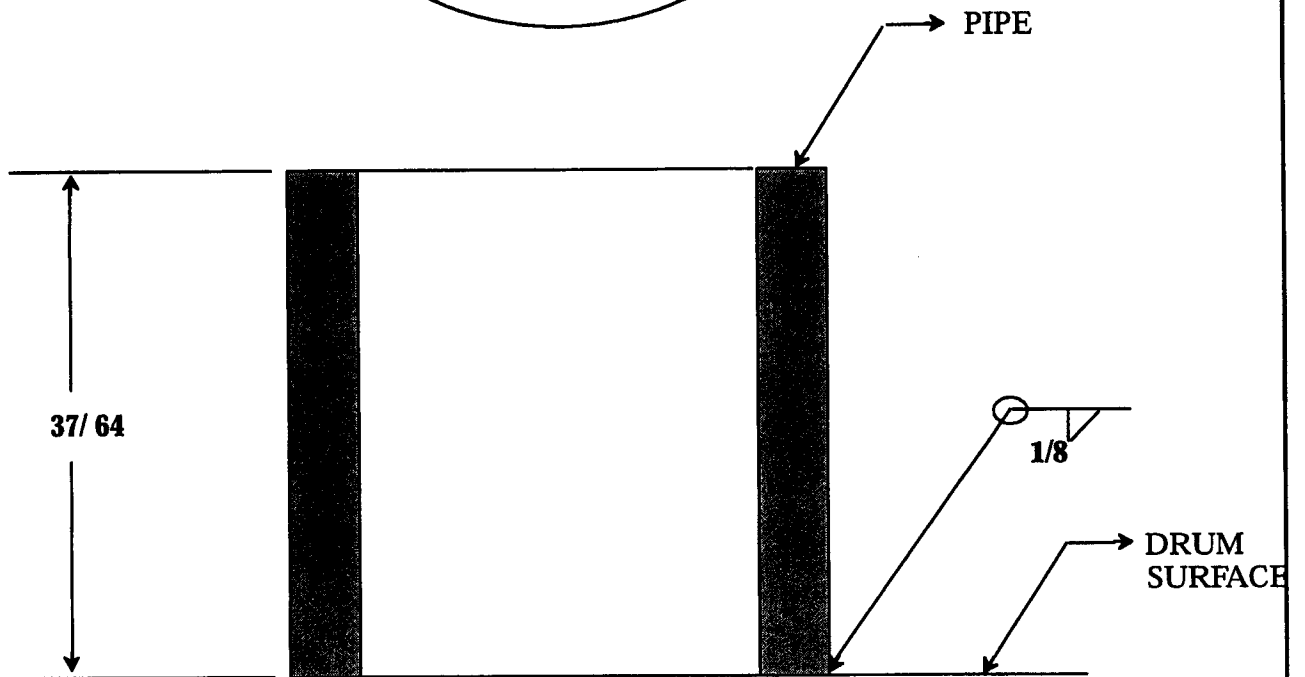
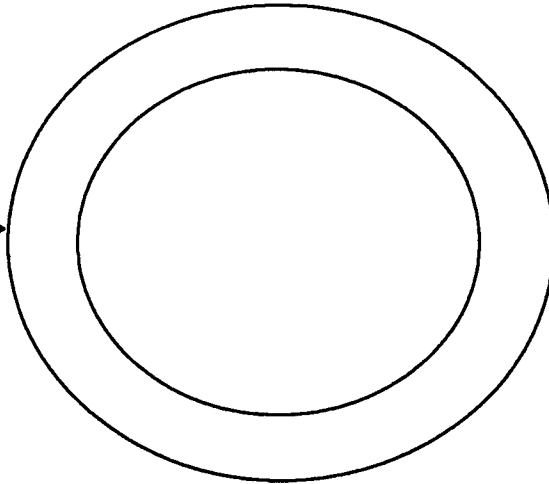
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VALVE COLLAR

ASTM A 513
1 1/2 inch O.D.
11 guage, tubing steel, round



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LEVEL A, ALTERNATE CONFIGURATION

UNIT PACK LEVEL A REQUIREMENTS MIL-STD-2073-1.METHOD 55	STEPS	DRAWING OR SPECIFICATION	STYLE	TYPE	CLASS	SIZE AND REMARKS (INCHES)
Inner Container, Bottom	1	5-19-6408				(see page 9)
Inner Container, Top	2	5-19-6409				(see page 9)
Pad, Container	(C) 3	5-19-6410				(see page 1)
Filter Set	(K) 4	PL5-19-6722				
Closure	(L) 5	5-19-6407				(see pages 7-10)
Unit Pack Container	(M) 6	ASTM D5118	RSC	CF	WR	24 3/16 x 24 1/16 x 13 1/16 in.
Filler Pad, (sides)	(N) 7	ASTM D4727	SW	V3c	WR	23 1/2 x 12 7/8
Filler Pad, (end)	(N) 8	ASTM D4727	SW	V3c	WR	23 7/8 x 12 7/8
Filler Pad, (top)	(N) 9	ASTM D4727	SW	V3c	WR	21 7/16 x 21 7/16
Closure	(P) 10	ASTM D1974				Sealing Method C, Reinforcement Method 2E

- (K) – The filter set (PL5-19-6722) shall be preserved and unit packed IAW the instructions and unit pack sketch on pages 8 through 9.
Filter, Set, Gas-Filter (PL 5-19-6722). The filter set shall be unit packed IAW Drawing 5-19-6407 (inner container assembly) and unit pack assembly sketch on page 8 & 9 of this SPI.
- (L) – Closure of Inner Container Assembly (**wire, adhesive closure of drum**) shall be IAW this SPI and PL5-19-6407 & Drawing 5-19-6407.
- (M) – The Level A unit pack container shall serve as the Level B shipping container.
- (N) – Filler Pads. Prior to final closure, filler pads conforming to the same material as the unit pack container shall be used in the top, sides and ends, as necessary, to make a tight unit pack assembly.
- (O) – The standard interior and exterior container identification and contract data markings, and special markings shall be as specified in the following. These markings shall be in conformance with the detailed marking requirements of MIL-STD-129.
1. Inner container assembly (Drawing 5-19-6407). The top of the inner container assembly shall be marked with the following marking information. The location of these special markings shall be as specified on Drawing 5-19-6407. Special exterior identification markings are as follows.
 - a. Date packed.
 - b. Lot number of the filter set. The lot number for the filter set shall be preceded by the words "LOT NO. " Locate markings on the line following the shelf life markings covered in 1e below.
 - c. Gross weight of the inner filter container assembly (including filters and packaging components). The weight shall be measured after packaging IAW Drawing 5-19-6407 and applied to the nearest 1/2 ounce. Locate marking on the line following the identification markings covered in 1a above.
 - d. Serial number of filter set, shall be preceded by the words "SERIAL NO. " Locate markings on the line following the weight markings covered in 1c above. The gas filter serial number shall be applied first.
 - e. Shelf life marking for filter set. Locate marking immediately following the serial number markings covered in 1d above.
 - f. Up arrow markings. Mark the exterior shipping container with up arrows, symbol 2 of ASTM D5445.
 2. Exterior container. The exterior container (sketch on page 9) shall be marked to show the

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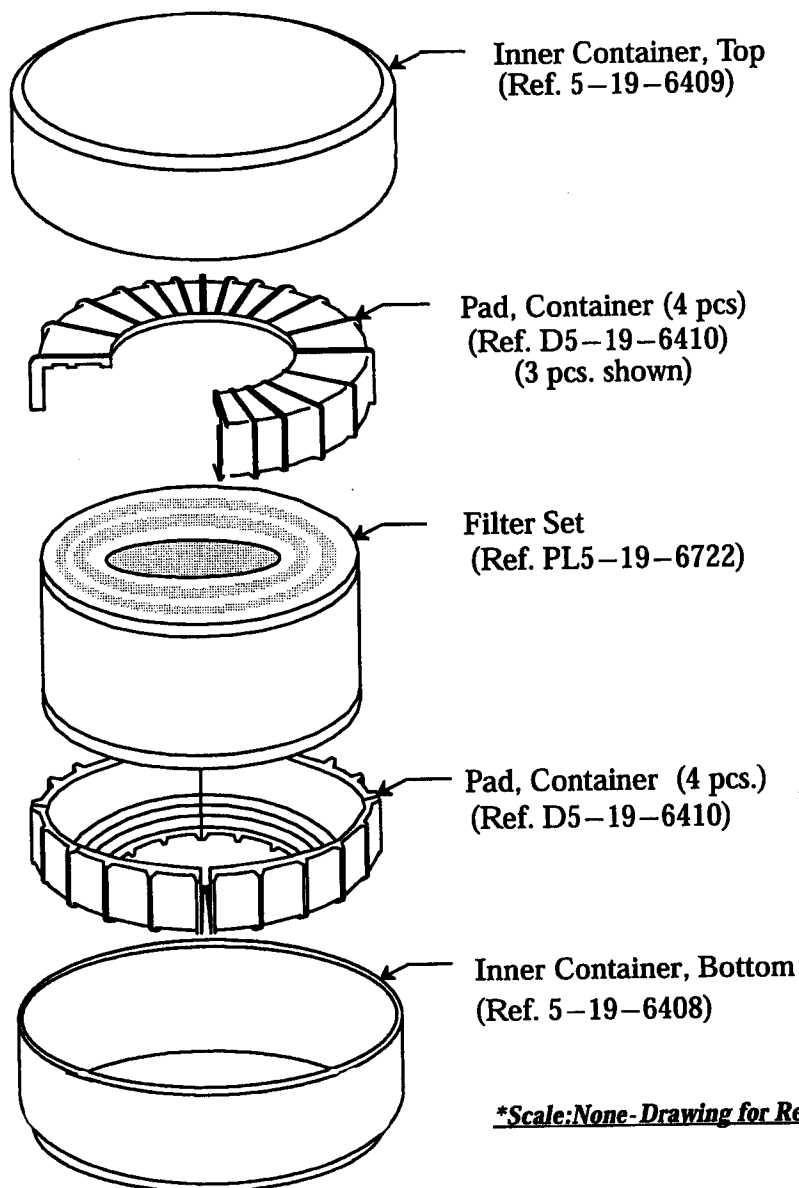
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corresponding serial number for the filter set, arrow and shelf life markings from the filter set inner container assembly specified in note 1d-1e-1f above.

Exterior container closure. The exterior container closure shall be IAW ASTM D1974.

ALTERNATE LEVEL A CONFIGURATION ASSEMBLY



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